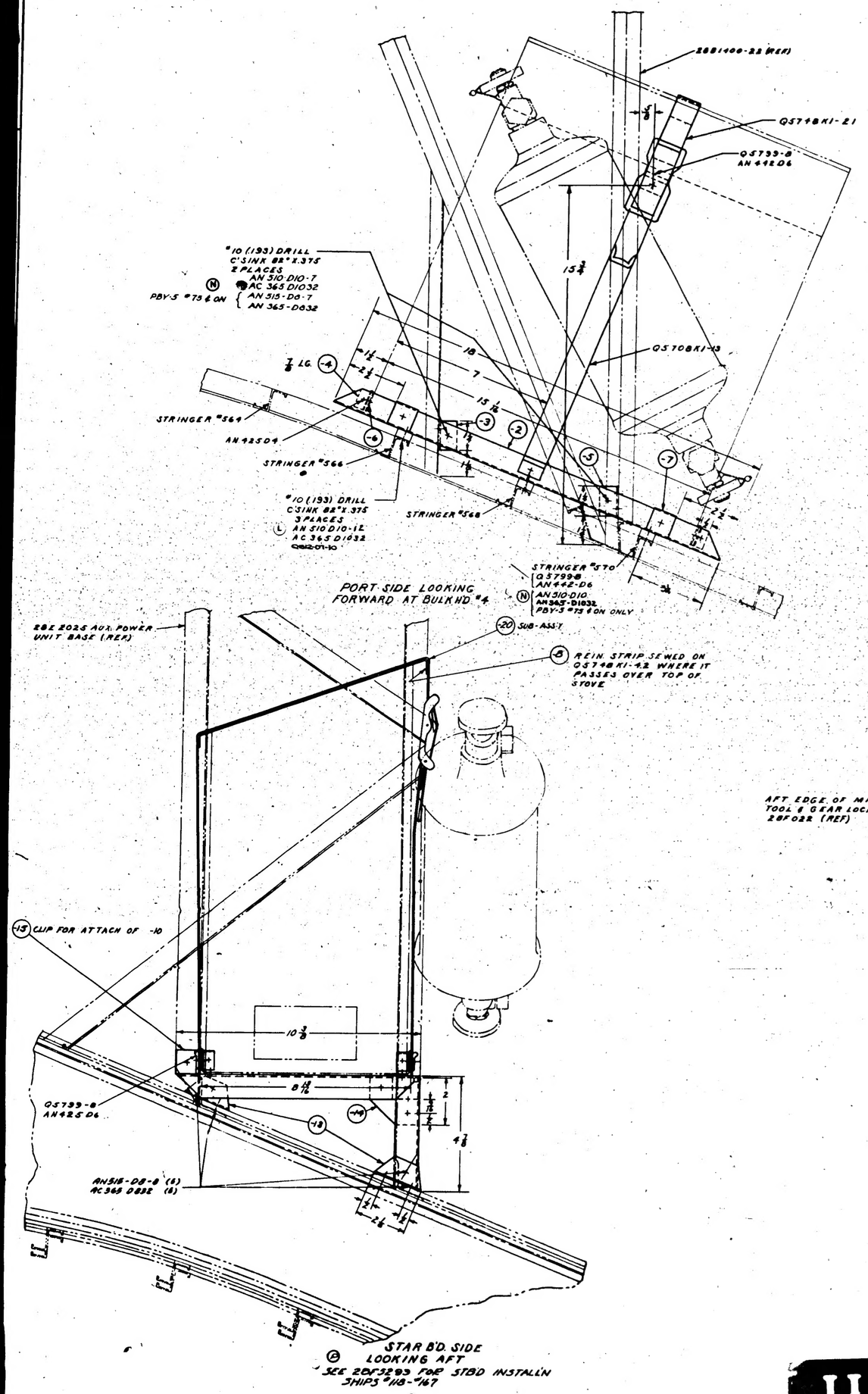
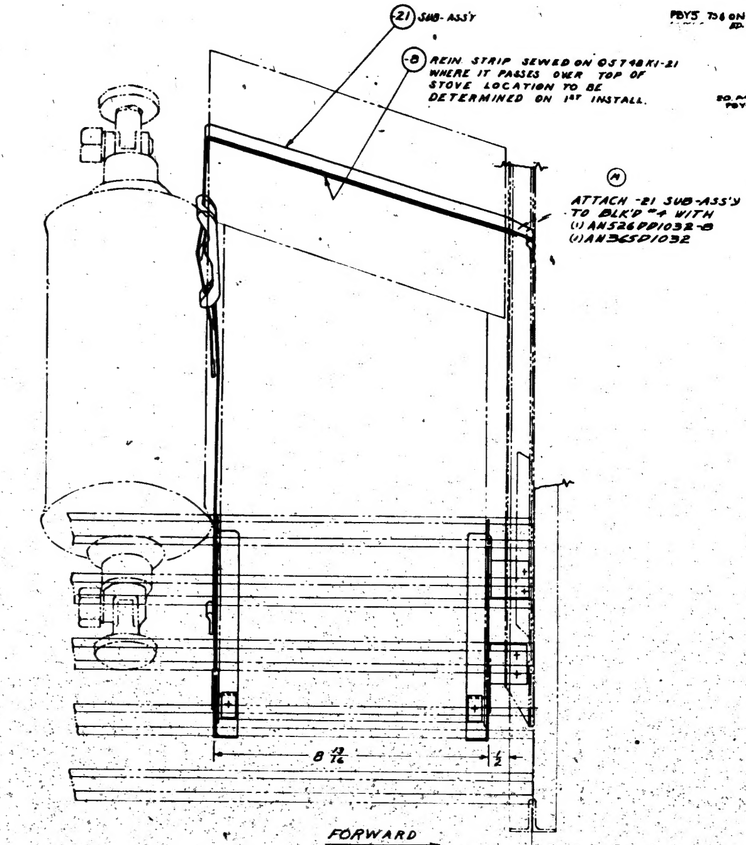
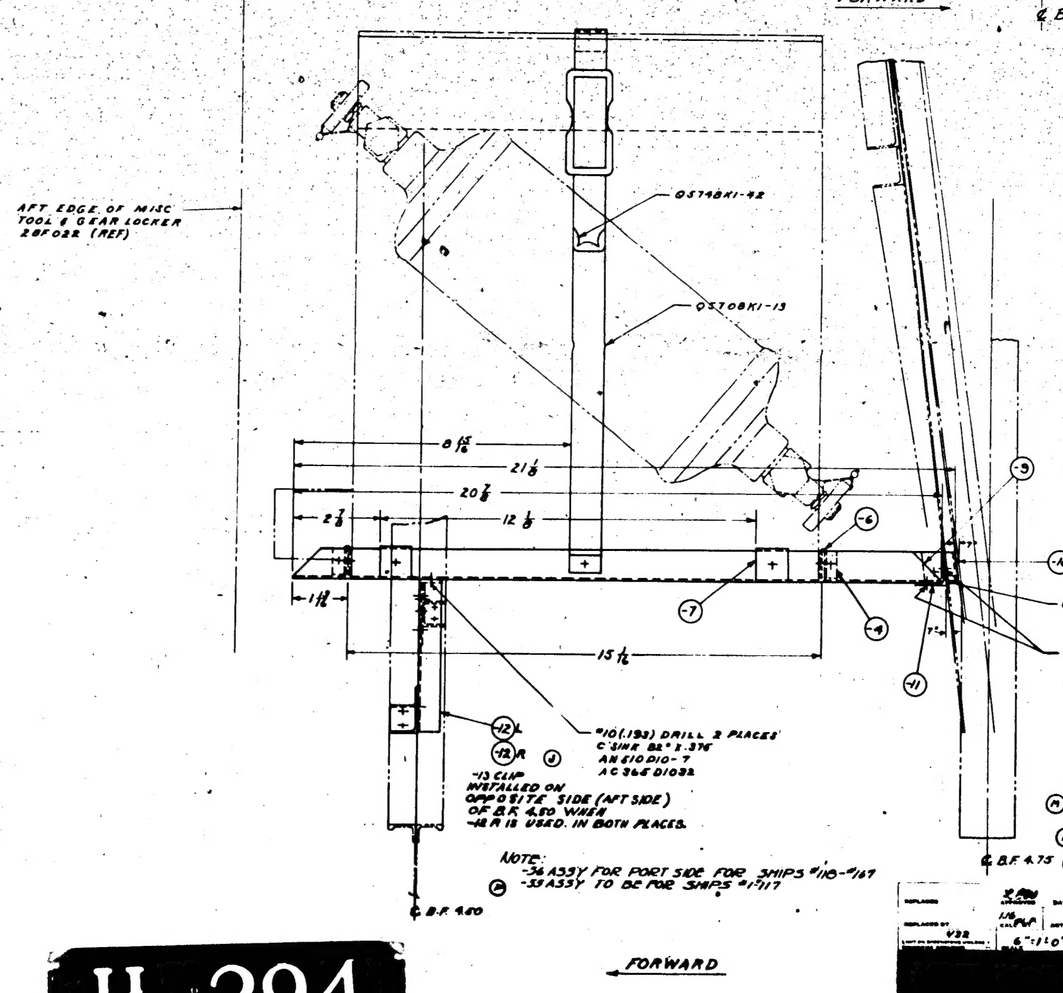


NOTE.
1. ALL ANGLES THAT COME IN CONTACT WITH STOVE TO BE COVERED AT INTERVALS WITH 1/16 COTTON WEBBING
2. FLUSH HEAD ALL RIVETS THAT COME IN CONTACT WITH STOVE
3. ALL RIVETS AN 442 D 4 EXCEPT AS NOTED.
4. USE OF RIVETS MAY BE CONTINUED (N) WHEN SCREWS AND/OR NUTS ARE NOT AVAILABLE.





LET	ALTERATION	DATE
G	TRACED	
H	AN510-D8-10 WAS AN515-D10-7 ADDED -25 ASSY. & PBY-5 REQ. CHANGING -18L TO -13A & -12L TO -13B & ADDED -18 R EXPLANATORY NOTE	5-10-42 1-6-44
K	QS12-01-10 WAS QS12-01-6 ADDED QS6-QS6	5-1-50
L	AN515-D10-12 WAS AN515-D10-10 ADDED PARTS AN515-D8-8, AN365-D832, AN526D1032 & AN365D1032 TO FACE OF DWG & REV.	12-21-49
N	ADDED TO DWG & REV. AN515-D8-7(6), AN510-D10(1), AN365-D832, AN365-D1032, & NOTE #4; ON AN365-D832 (9) WAS (6) & AC365-D1032 (12) WAS (11) & -17 & -21 (6) WAS (8) & (4) WAS (2)	3-16-49
P	ADDED -36 ASSY TO DWG & ADDED NOTE FOR -33 & -36 ASSY. ADDED TO NOTE SUBJECT "A" "SEE 28F3293 FOR STBD INST. SHIPS #118 TO #167."	2-18-51

MATERIAL

- 1 x 3/4 x .070 AL ALLOY EXTRU 24S, ALCOA DIE #K1288, SPEC 46A9 COND. T, -2, -9, -10, -12
- 5/8 x 1/2 x 1/16 AL ALLOY EXTRU. 24S, ALCOA DIE #K3876, SPEC 46A9 COND. T, -4
- 1 x 1 x 1/16 AL ALLOY EXTRU 24S, ALCOA DIE #K7BU, SPEC 46A9 COND. T, -11, -13, -15 LENGTH OF -11 = 1 3/16, OF -15 = 1/8
- .051 AL ALLOY SHT 24S, SPEC 47A10 COND. T, -14
- KHAKI WEBBING COTTON NON-STRETCHING 1" WIDE x 1/16 THICK, SPEC CONM, -7 1 15/16" LONG, -8 11" LONG
- KHAKI WEBBING COTTON NON-STRETCHING 1/2" WIDE x 1/16 THICK, SPEC. CONM, -6 1 3/4" LONG
- 1 1/2 x 3/4 x .070 AL ALLOY EXTRU, ALCOA DIE #K13689, SPEC. 46A9 COND. T, -3, -5

| | | |